



TM 00 8612
 TM 00 8611

Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M(TM) WINDO-WELD(TM) Ribbon Sealer P/N 8610, 8611, 8612
MANUFACTURER: 3M
DIVISION: Automotive Aftermarket

ADDRESS: 3M Center
 St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 12/17/2003
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Product Use:
 Specific Use: Automotive sealer

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
POLYBUTYLENE	9003-29-6	15 - 40
KAOLIN	1332-58-7	15 - 40
CARBON BLACK	1333-86-4	15 - 40
ISOBUTYLENE-ISOPRENE POLYMER	9010-85-9	7 - 13
TALC	14807-96-6	1 - 5
SOLVENT-REFINED HEAVY PARAFFINIC PETROLEUM DISTILLATES	64741-88-4	1 - 5
TETRAKIS[METHYLENE(3,5-DI-TERT-BUTYL-4-HYDROXYHYDROCINNAMATE)]METHANE	6683-19-8	1 - 5
GLYCEROL ESTER OF HYDROGENATED ROSIN	65997-13-9	1 - 5
QUARTZ SILICA	14808-60-7	< 0.5

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Beads

Odor, Color, Grade: Black

General Physical Form: Solid Round Bead

Immediate health, physical, and environmental hazards:
environmental hazard.

The environmental properties of this product present a low

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

Inhalation:

No health effects are expected.

Ingestion:

No health effects are expected.

3.3 POTENTIAL ENVIRONMENTAL EFFECTS

This substance does not leach metals or other RCRA (Resource Conservation and Recovery Act) listed TCLP (Toxic Characteristic Leaching Procedure) hazardous substances at concentrations that would make the product a hazardous waste.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Wash affected area with soap and water. If signs/symptoms develop, get medical attention.

Inhalation: No need for first aid is anticipated.

If Swallowed: No need for first aid is anticipated.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature
Flash Point
Flammable Limits - LEL
Flammable Limits - UEL

No Data Available
Not Applicable
Not Applicable
Not Applicable

5.2 EXTINGUISHING MEDIA

Non-combustible. Choose material suitable for surrounding fire.

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Not applicable.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment.

7.2 STORAGE

Store under normal warehouse conditions.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Provide appropriate local exhaust when product is heated.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact.

The following eye protection(s) are recommended: Safety Glasses with side shields.

8.2.2 Skin Protection

Wear appropriate gloves, such as Nomex, when handling this material to prevent thermal burns.

8.2.3 Respiratory Protection

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection. Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with P100 particulate filters. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Not applicable.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
KAOLIN	ACGIH	TWA - respirable	2 mg/m3	Table A4
KAOLIN	OSHA	TWA - respirable	5 mg/m3	Table Z-1
KAOLIN	OSHA	TWA, Vacated - as dust	10 mg/m3	
KAOLIN	OSHA	TWA - as total dust	15 mg/m3	Table Z-1
SILICATES (LESS THAN 1% CRYSTALLINE SILICA) TALC CONTAINING ASBESTOS	OSHA	TWA - as total dust	0.1 fiber/cc	Standard Appendix
SILICATES (LESS THAN 1% CRYSTALLINE SILICA) TALC CONTAINING ASBESTOS	OSHA	STEL - as total dust	1 fiber/cc	Standard Appendix
SOLVENT-REFINED HEAVY PARAFFINIC PETROLEUM DISTILLATES	CMRG	TWA	5 mg/m3	
TALC	ACGIH	TWA - respirable	2 mg/m3	Table A4
TALC	CMRG	TWA - specific form	0.5 mg/m3	as respirable dust
TALC	OSHA	TWA - respirable	2 mg/m3	Table Z-1A

VAC Vacated PEL: Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

SOURCE OF EXPOSURE LIMIT DATA:

- ACGIH: American Conference of Governmental Industrial Hygienists
- CMRG: Chemical Manufacturer Recommended Guideline
- OSHA: Occupational Safety and Health Administration
- AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Beads
Odor, Color, Grade:	Black
General Physical Form:	Solid Round Bead
Autoignition temperature	No Data Available
Flash Point	Not Applicable

Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>
Boiling point	<i>Not Applicable</i>
Density	1.28 g/cm ³
Vapor Density	<i>Not Applicable</i>
Vapor Pressure	<i>Not Applicable</i>
Specific Gravity	1.28 [<i>Ref Std: WATER=1</i>]
pH	<i>Not Applicable</i>
Melting point	<i>No Data Available</i>
Solubility in Water	Slight (less than 10%)
Evaporation rate	<i>Not Applicable</i>
Volatile Organic Compounds	<i>Not Applicable</i>
Percent volatile	<i>Not Applicable</i>
VOC Less H ₂ O & Exempt Solvents	<i>Not Applicable</i>
Viscosity	<i>Not Applicable</i>

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: None known

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Toxic Vapor, Gas, Particulate	During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Reclaim if feasible. If product can't be reclaimed, dispose of waste product in a sanitary landfill. Alternatively, incinerate the waste product in an industrial, commercial, or municipal incinerator.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

60-9800-2213-5, 62-5334-6110-9, 62-5334-6111-7, 62-5334-6112-5

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - No Delayed Hazard - Yes

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 1 Flammability: 0 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Reason for Reissue: The MSDS has been revised because 3M has adopted the 16-section ANSI/ISO format. The potential hazards of the product have not changed. We encourage you to reread the MSDS and review the information.

No revision information is available.

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